

## FORMWORK PLYWOOD

# E-FORM

E-FORM is Au-Mex's main-stream product line for concrete shuttering, which offers good surface performance and mechanical strength as per EN 13986 (European Standard for wood-based panels for construction uses.)

- Cost-effective solution
- Good concrete surface
- Meet the number of pours as expected



### Wood Materials

Legally sourced plantation wood.

### Bonding & Formaldehyde Emission (FE)

Class 3 | EN 636:2003

E1 | EN 717-2:1995

### Panel Construction

Water Proof bonding with cross-band outer veneer layers.

Panel density:  $\geq 630\text{kg/m}^3$ .

### Panel Surface & Performance

130 grams/m<sup>2</sup> of black-brown phenolic

surface film (PSF) on both sides

Alkalinity resistance | AS 6669-2016

Good wear resistance (>300 revolutions on Taber test).

### Standard Sizes

1,220 x 2,440 mm, 1,250 x 2,500 mm,  
or cut-to-size as buyer's request.

Size tolerance (width/ length):

+/- 1.0 mm per meter.

Squareness tolerance:

+/- 1.0 mm per meter length of diagonal.

### Standard Thicknesses

12mm, 15mm, 17mm, 18mm, 21mm

Thickness tolerance: ref. EN 315:2000.



## Mechanical Properties

<b>Min bending strength</b>			
Parallel to the width of panel	N / mm <sup>2</sup>	50	EN 310:1993
Parallel to the length of panel	N / mm <sup>2</sup>	30	
<b>Mean modulus of elasticity</b>			
Parallel to the width of panel	N / mm <sup>2</sup>	5,000	EN 310:1993
Parallel to the length of panel	N / mm <sup>2</sup>	3,000	

## Edge Color

Edges of E-FORM panel are painted black.

## Packaging

Panels are packed in crates with metal/ plastic straps, suitable for loading/ unloading by forklifts.

Thickness	Crates per container (*)	Cubic meter per container	Maximum net weight
12 mm	14	40	28,50 metric tons (**)
15 mm	14		
17 mm	14		
18 mm	14		

(\*) Au-Mex always loads the materials in 40'HC containers (FCL).

(\*\*) In case of different regulation, payload shall be adjusted accordingly.

## Pouring Number

E-FORM is designed for use up to 15 times (2 sides, whole piece).

However, the actual number will also be affected by different factors such as storage conditions, construction methods, concrete components, as well as types of concrete and additives used during construction.

## Suitability for Use and Warranty

Nothing herein constitutes a warranty expressed or implied, including any warranty of merchantability of fitness for use, nor is protection from any law or patent to be inferred.

The exclusive remedy for all claims is replacement of materials. Contact the sales office for a copy of the complete Au-Mex Terms and Conditions of Sale.

## Other Conformities & Compliances

In case FSC certificate or others are required, contact the sales team for further information.

## Warnings

This product will generate wood dust from sawing, sanding, or shaping.

Material safety data sheets are available upon request.

## Good Site Practices



### Appropriate Conditions of Storage

Store panels in a dry, clean, well-ventilated, roofed area. Avoid extreme temperature and moisture. Panels must not be placed in contact with the ground. Separate crates from each other with clean, dry and strong spacers of uniform thickness, suitable for loading/unloading by forklifts.



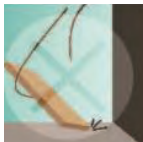
### Standard Tools

Panels should be cut, shaped and drilled by using standard wood-working tools. Recommended blade diameter ~ 350 mm, thickness ~ 3.5 mm, number of teeth > 100, and rotational speed 3,000 - 3,600 rpm.



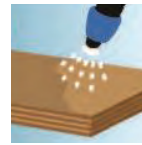
### Edges & Holes Sealing

Seal resulting raw edges, holes, and all damaged areas with appropriate water-resistant/ proof paint.



### Avoidance of Falls or Drops

Workers at site need to handle (carry, install, remove, etc.) panels properly and do not drop or let them fall from high levels or directly hit other materials or the ground.



### Application of Release Agent.

Even though the PSF overlay contains a certain amount of release agent, it is necessary that panels should be coated with suitably approved oil to ensure a cleaner and easier striking, as well as reuse.



### Reverse Side Fastening

Panels should be fastened to formwork support components from the reverse side with screws. Shank nails are not recommended.



### Cleaning after Use

Formwork plywood panels should be cleaned with water after use to remove concrete residues and other sticking materials on their surface. Suitable care is required to avoid damaging panels.



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